



**NATIONAL  
CONCRETE MASONRY  
ASSOCIATION**

Sustainable Concrete Products for Structures and Hardscapes

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November 19, 2014

Bob Harlem  
Oneonta Block Co.  
6459 State Highway 23  
Oneonta, NY 13820

Please find enclosed a copy of a test report that we performed at your request on the following product that you supplied to the NCMA Research and Development Laboratory:

8 x 8 x 16 inch Concrete Masonry Unit  
Mark: 'OBC LIGHT 8/18'

NCMA Job Number: 14-501-3A

We are pleased to report that the tested properties from this report comply with the applicable requirements of ASTM C90-14, Standard Specification for Loadbearing Concrete Masonry Units.

The attached report includes the tested compressive strength of the concrete masonry unit. The compressive strength of masonry constructed using these units can be calculated using the Unit Strength Method as outlined in Section 1.4.B.2.b of Specification for Masonry Structures (TMS 602-13 / ACI 530.1-13 / ASCE 6-13). It should be noted that as a result of industry research, the Unit Strength Method was recalibrated in the 2013 edition of the Specification for Masonry Structures, reducing the conservatism in the calculated compressive strength of masonry that was present in previous editions. Because jurisdictions adopt model codes at different times, the calculated values using both the 2011 and the 2013 Specification for masonry structures is provided below.

In accordance with the Unit Strength Method, the compressive strength of masonry is a function of unit strength and mortar type. As shown in the attached test report...

Net Area Compressive Strength of  
8 x 8 x 16 inch Concrete Masonry Unit  
Mark: 'OBC LIGHT 8/18' 3690 psi

Therefore, the net area compressive strength of masonry when these units are used, can be considered to be the following:

|                        | <i>TMS 602-13/ ACI 530.1-13/ ASCE 6-13</i> |  | <i>TMS 602-11/ ACI 530.1-11/ ASCE 6-11</i> |
|------------------------|--|--|--|
|                        | Net Area                                   |  | Net Area                                   |
|                        | Compressive Strength                       |  | Compressive Strength                       |
| <u>When used with:</u> | <u>of Masonry</u>                          |  | <u>of Masonry</u>                          |
| Type M or S mortar     | 2670 psi                                   |  | 2470 psi                                   |
| Type N mortar          | 2330 psi                                   |  | 2320 psi                                   |

The values provided above can be compared directly to the specified compressive strength of masonry,  $f'_m$ . If these values exceed  $f'_m$ , compliance has been documented.

As mentioned before, the Unit Strength Method is a conservative method for determining compliance with the specified compressive strength of masonry when compared against the alternative Prism Test Method that may also be used. The results from the Prism Test Method will likely exceed the values calculated values of the Unit Strength Method.

Sincerely,

Dominick O. Dowds  
Manager, Research & Development Laboratory



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ASTM C140/C140M-14 Test Report  
Sampling and Testing Concrete Masonry Units and Related Units

Job No.: 14-501-3A  
Report Date: 11/19/2014

Client: Oneonta Block Co.  
Address: 6459 State Highway 23  
Oneonta, NY 13820

Testing Agency: National Concrete Masonry Association  
Address: Research and Development Laboratory  
13750 Sunrise Valley Drive  
Herndon, VA 20171-4662

Standard Specification: ASTM C90-14

Sampling Party: Oneonta Block Co.

Unit Description:  
8 x 8 x 16 inch Concrete Masonry Unit  
Mark: 'OBC LIGHT 8/18'

Date Samples Received: 10/24/2014

**Summary of Test Results**

|                            | ASTM<br>C90-14<br>Specified<br>Values | Average<br>Test<br>Results |                  | ASTM<br>C90-14<br>Specified<br>Values | Average<br>Test<br>Results |  |
|----------------------------|---------------------------------------|----------------------------|------------------|---------------------------------------|----------------------------|--|
| <b>Physical Property</b>   |                                       |                            |                  | <b>Physical Property</b>              |                            |  |
| Net Compressive Strength   | 2000 min                              | 3690                       | psi              | Min. Faceshell Thickness ( $t_{fs}$ ) | 1.25 min                   | 1.52 in.                               |
| Gross Compressive Strength | ****                                  | 1940                       | psi              | Min. Web Thickness ( $t_w$ )          | 0.75 min                   | 1.03 in.                               |
| Density                    | ****                                  | 100.5                      | pcf              | Equivalent Web Thickness              | ****                       | 2.39 in.                               |
| Absorption                 | 18 max                                | 14.4                       | pcf              | Normalized Web Area ( $A_{wn}$ )      | 6.5 min                    | 26.6 in. <sup>2</sup> /ft <sup>2</sup> |
| Percent Solid              | ****                                  | 52.6                       | %                | Equivalent Thickness                  | ****                       | 4.00 in.                               |
| Net Cross-Sectional Area   | ****                                  | 62.36                      | in. <sup>2</sup> | Max. Var. from Spec. Dimensions       | .125 max                   | 0.030 in.                              |
| Gross Cross-Sectional Area | ****                                  | 118.55                     | in. <sup>2</sup> |                                       |                            |  |

**Individual Unit Test Results**

| Compression<br>Units      | Specimen<br>No. | Received<br>Weight<br>lb | Cross-Sectional<br>Area * |                        | Max.<br>Load<br>lb | Compressive<br>Strength |            |
|---------------------------|-----------------|--------------------------|---------------------------|------------------------|--------------------|-------------------------|------------|
|                           |                 |                          | Gross<br>in <sup>2</sup>  | Net<br>in <sup>2</sup> |                    | Gross<br>psi            | Net<br>psi |
|                           |                 |                          |                           |                        |                    |                         |            |
|                           | #2              | 28.96                    | 118.55                    | 62.36                  | 237830             | 2010                    | 3810       |
|                           | #3              | 28.64                    | 118.55                    | 62.36                  | 228980             | 1930                    | 3670       |
| Date Tested:<br>11/4/2014 | Average         | 28.98                    | 118.55                    | 62.36                  | 229960             | 1940                    | 3690       |

\* Unit areas determined as the average of the three absorption units and are assumed to be the same as those units tested in compression.

| Absorption<br>Units        | Specimen<br>No. | Avg<br>Width<br>in. | Avg<br>Height<br>in. | Avg<br>Length<br>in. | Avg./Min.<br>Face Shell<br>Thickness<br>in. | Min. Web<br>Thickness<br>in. | Minimum<br>Web Area<br>in. <sup>2</sup> | Normalized<br>Web Area<br>in. <sup>2</sup> /ft <sup>2</sup> |    |      |      |       |      |      |       |      |
|----------------------------|-----------------|---------------------|----------------------|----------------------|---|------------------------------|---|---|----|------|------|-------|------|------|-------|------|
|                            |                 |                     |                      |                      |   |                              |   |   | #4 | 7.60 | 7.63 | 15.60 | 1.53 | 1.03 | 23.65 | 26.6 |
|                            |                 |                     |                      |                      |   |                              |   |   | #5 | 7.60 | 7.61 | 15.60 | 1.53 | 1.04 | 23.76 | 26.7 |
| Date Tested:<br>10/30/2014 | #6              | 7.60                | 7.60                 | 15.60                | 1.52  | 1.03                         | 23.48                                   | 26.4  |    |      |      |       |      |      |       |      |
|                            | Average         | 7.60                | 7.61                 | 15.60                | 1.52  | 1.03                         | 23.63                                   | 26.6  |    |      |      |       |      |      |       |      |

\*\*Where the thinnest points of opposite face shells differ in thickness by less than 0.125 inches, their measurements are averaged.

| Date Tested:<br>11/3/2014<br>to<br>11/6/2014 | Specimen<br>No. | Received<br>Weight<br>lb | Immersed<br>Weight<br>lb | Saturated<br>Weight<br>lb | Oven-Dry<br>Weight<br>lb | Absorption<br>pcf | Density<br>pcf | Net<br>Volume<br>ft <sup>3</sup> | Percent<br>Solid<br>% |    |       |       |       |       |      |       |        |      |
|--|-----------------|--------------------------|--------------------------|---------------------------|--------------------------|-------------------|----------------|----------------------------------|-----------------------|----|-------|-------|-------|-------|------|-------|--------|------|
|  |                 |                          |                          |                           |                          |                   |                |                                  |                       | #4 | 29.18 | 14.59 | 31.88 | 27.84 | 14.6 | 100.5 | 0.2771 | 53.0 |
|  |                 |                          |                          |                           |                          |                   |                |                                  |                       | #5 | 28.88 | 14.38 | 31.40 | 27.50 | 14.3 | 100.8 | 0.2728 | 52.3 |
|  | #6              | 28.68                    | 14.28                    | 31.38                     | 27.44                    | 14.4              | 100.1          | 0.2740                           | 52.6                  |    |       |       |       |       |      |       |        |      |
|  | Average         | 28.91                    | 14.42                    | 31.55                     | 27.59                    | 14.4              | 100.5          | 0.2746                           | 52.6                  |    |       |       |       |       |      |       |        |      |

Comments 1) These units meet or exceed the compression strength, absorption and dimensional requirements of ASTM C90-14.

Dominick O. Dowds  
Manager, Research & Development Laboratory